



ITEM NO.	STOCK NO.	DESCRIPTION	ITEM NO.	STOCK NO.	DESCRIPTION
1	WP-9	Torch body, includes cup gasket (70°)	21	V-92-1	Front handle
1A	9-4	Insert	22	V-92-2	Valve body Not sold separately
2	41V24	Long back cap, includes 98W77 O-ring	23	V-92-3	Rear handle
3	41V35	Medium back cap, includes 98W77 O-ring		V-92	Valve assy. Includes items 21, 22, 23
4	41V33	Short back cap, includes 98W77 O-ring	24	—	Power cable — 1 piece
5	54N63-20	Lg. diameter gas lens insulator			57Y01 12½ ft. (3.8m) vinyl
6	—	Lg. diameter gas lens collet (See chart A)			57Y03 25 ft. (7.6m) vinyl
7	—	Lg. Diameter gas lens (See chart A)			57Y01R 12½ ft. (3.8m) rubber
8	—	Lg. Diameter gas lens nozzle (See chart B)			57Y03R 25 ft. (7.6m) rubber
9	598882	Cup gasket	25	—	Power cable — 2 piece Gas hose only
10	—	Collet (See chart A)			57Y01-2 12½ ft. (3.8m) 45V09R
11	—	Collet body (See chart A)			57Y03-2 25 ft. (7.6m) 45V10R
12	—	Alumina nozzle (See chart B)	26	WP-9V	Valve torch body, includes cup gasket and valve stem (70°)
13	—	Gas lens (See chart A)	27	VS-2	Valve stem, includes 98W77 O-ring
14	—	Alumina gas lens nozzle (See chart B)	28	H-100R	Handle (ribbed, standard on WP-9V, 9)
15	—	Extra long lava nozzle (See chart B)			Cable Repair Kits
16	—	Long lava nozzle (See chart B)			ZCRK17 One-piece power cable repair kit
17	—	Lava nozzle (See chart B)			ZCRK17-2 Two-piece power cable repair kit
18	105Z57	Power cable adapter			
19	H-100	Handle (smooth, standard on WP-9P)			
20	WP-9P	Pencil torch body, includes cup gasket (180°)			

CHART A • COLLETS • COLLET BODIES • GAS LENS

Electrode Diameter	.020 (.5mm)	.040 (1mm)	1/16 (1.6mm)	3/32 (2.4mm)
Collet	13N20	13N21	13N22	13N23
Collet Body	13N25	13N26	13N27	13N28
Gas Lens	45V41	45V42	45V43	45V44
Lg. Dia. Gas Lens Collet	13N20L	13N21L	13N22L	13N23L
Lg. Dia. Gas Lens	45V0204S		45V116S	45V64S

CHART B • GAS NOZZLES • HPN - HIGH PERFORMANCE NOZZLES AVAILABLE

SIZE	3	4	5	6	7	8	10	12	SHORT
Alumina	—	13N08	13N09	13N10	13N11	13N12	13N13	—	—
Alumina Gas Lens	—	53N58	53N59	53N60	53N61	53N61S	—	—	—
Lg. Dia. Gas Lens	—	—	—	57N75	—	57N74	53N88	53N87	53N89*
Lava	—	13N14	13N15	13N16	13N17	13N18	13N19	—	—
Long** Lava	796F70	796F71	796F72	796F73	—	—	—	—	—
Ex. Long Lava	796F71	796F75	796F76	796F77	—	—	—	—	—

*Not recommended for use with high frequency current. **Also available in Alumina. Example: A796F70.