



ACCESSORY KIT - AK-3
CABLE COVERS - WC-3-10, WC-3-22
EXTENSION KIT - NOT AVAILABLE
HOOK-UP KIT - HK-2, HK-3
 QHK-2 (QCS)
QUICK CONNECT - ADD Q IN FRONT
OF TORCH PACKAGE OR CABLE #

ITEM NO.	STOCK NO.	DESCRIPTION	ITEM NO.	STOCK NO.	DESCRIPTION
1	WP-26	Torch body, includes cup gasket (70°)	18	-	Stubby alumina nozzle (See chart B)
1A	18-7	Insert	19	-	Long lava nozzle (See chart B)
2	57Y02	Long back cap, includes 98W18 O-ring	20	45V62	Power cable adapter
3	57Y04	Short back cap, includes 98W18 O-ring	21	-	Power cable - 1 piece rubber
4	18CG	Cup gasket			46V28R 12½ ft. (3.8m)
5	-	Collet (See chart A)			46V30R 25 ft. (7.6m)
6	-	Collet body (See chart A)	22	-	Power cable - 2 piece Gas hose only
7	-	Alumina nozzle (See chart B)			46V28-2 12½ ft. (3.8m) 40V75R
8	54N63	Lg. Diameter gas lens insulator			46V30-2 25 ft. (7.6m) 41V30R
9	-	Lg. Diameter gas lens (See chart A)	23	WP-26V	Valve torch body, includes cup gasket and
10	-	Lg. Diameter gas lens nozzle (See chart B)			valve stem (70°)
11	54N01	Gas lens insulator	24	VS-1	Valve stem, includes 98W77 O-ring
12	-	Gas lens (See chart A)	25	H-200R	Handle (ribbed, standard)
13	-	Alumina gas lens nozzle (See chart B)	26	H-200	Handle (smooth, optional)
14	-	Lava nozzle (See chart B)			Cable Repair Kits
15	18CG20	Stubby gasket			ZCRK26 One-piece power cable repair kit
16	-	Stubby collet (See chart A)			ZCRK26-2 Two-piece power cable repair kit
17	-	Stubby collet body (See chart A)			

CHART A • COLLETS • COLLET BODIES • GAS LENS

Electrode Diameter	.020 (.5mm)	.040 (1.0mm)	1/16 (1.6mm)	3/32 (2.4mm)	1/8 (3.2mm)	5/32 (4.0mm)
Collet	10N21	10N22	10N23	10N24	10N25	54N20
Collet Body	10N29	10N30	10N31	10N32	10N28	406488
Gas Lens	45V29	45V24	45V25	45V26	45V27	45V28
Lg. Dia. Gas Lens	45V0204		45V116	45V64	995795	45V63
Stubby Collet	-	10N22S	10N23S	10N24S	10N25S	-
Stubby Collet Body	-	17CB20				-

CHART B • GAS NOZZLES • HPN - HIGH PERFORMANCE NOZZLES AVAILABLE

SIZE	4	5	6	7	8	10	12	SHORT
Alumina	10N50	10N49	10N48	10N47	10N46	10N45	10N44	-
Alumina Gas Lens	54N18	54N17	54N16	54N15	54N14	-	-	54N19*
Lg. Dia. Gas Lens	-	-	57N75	-	57N74	53N88	53N87	53N89*
Long Alumina	-	10N49L	10N48L	10N47L	-	-	-	-
Long Gas Lens	-	54N17L	54N16L	54N15L	-	-	-	-
Lava	105Z43	105Z42	105Z44	105Z45	08N78	08N79	08N80	-
Long Lava	12N03	105Z60	12N02	105Z61	-	-	-	-
Stubby Alumina	13N08	13N09	13N10	13N11	13N12	13N13	-	-

*Not recommended for use with high frequency current.