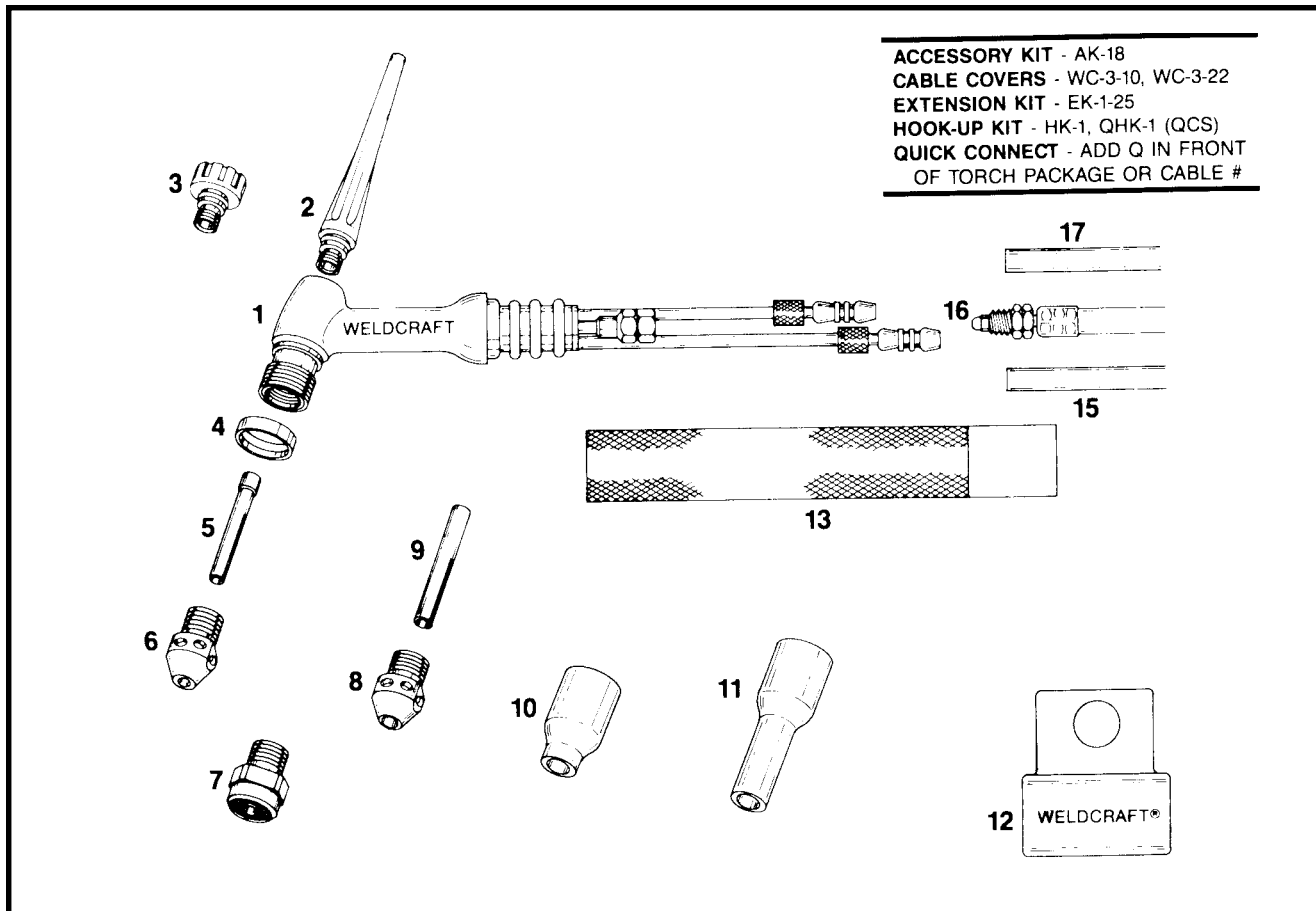


## WP-18SC

400 AMPS • WATER COOLED

## REPLACEMENT PARTS



ITEM NO.	STOCK NO.	DESCRIPTION	ITEM NO.	STOCK NO.	DESCRIPTION
1	WP-18SC	Torch body, includes nozzle gasket (70°)			Water Hose 40V74 12½ ft. (3.8m), 40V74R 41V32 25 ft. (7.6m), 41V32R
2	57Y02	Long back cap, includes 98W18 O-ring			Power cable 40V64 12½ ft. (3.8m), 40V64R 41V29 25 ft. (7.6m), 41V29R
3	57Y04	Short back cap, includes 98W18 O-ring			Gas Hose 40V75 12½ ft. (3.8m), 40V75R18 41V30 25 ft. (7.6m), 41V30R18
4	18NG	Nozzle gasket			
5	-	Standard collet (See chart A)			<b>Cable Repair Kits</b>
6	-	Std. nose collet body (See chart A)		ZCRK18	Power cable repair kit
7	-	Gas lens (See chart A)		ZHRKG18	Gas hose repair kit
8	-	H.D. nose collet body (See chart A)		ZHRKW18	Water hose repair kit
9	-	Heavy-duty collet (See chart A)			
10	-	Alumina nozzle (See chart B)			
11	-	Long alumina nozzle (See chart B)			
12	45V11	Power cable adapter			
13	H-200	Handle			

**CHART A • COLLETS • COLLET BODIES • GAS LENS**

Electrode Diameter	.020 (.5mm)	.040 (1.0mm)	1/16 (1.6mm)	3/32 (2.4mm)	1/8 (3.2mm)	5/32 (4.0mm)	3/16 (4.8mm)
Standard Collet	10N21	10N22	10N23	10N24	10N25	54N20	-
Heavy-Duty Collet	-	-	-	-	10N25HD	54N20HD	18C36
Std. Nose Collet Body	NCB-53					-	-
H.D. Nose Collet Body	-	-	-	-	NCB-36*		
Gas Lens	18GL02	18GL04	18GL16	18GL32	18GL18	18GL53	18GL36

\*Use only with heavy-duty collets.

Water cooled torches require cooling water flow of 1 quart (.94 liter) to 1½ quarts (1.4 liters) per minute at a maximum of 50 PSI pressure.

**CHART B • GAS NOZZLES • HPN - HIGH PERFORMANCE NOZZLES AVAILABLE**

SIZE	4	5	6	7	8	SHORT
Alumina	54N18	54N17	54N16	54N15	54N14	54N19*
Long Alumina	-	54N17L	54N16L	54N15L	-	-

\*Not recommended for use with high frequency current.