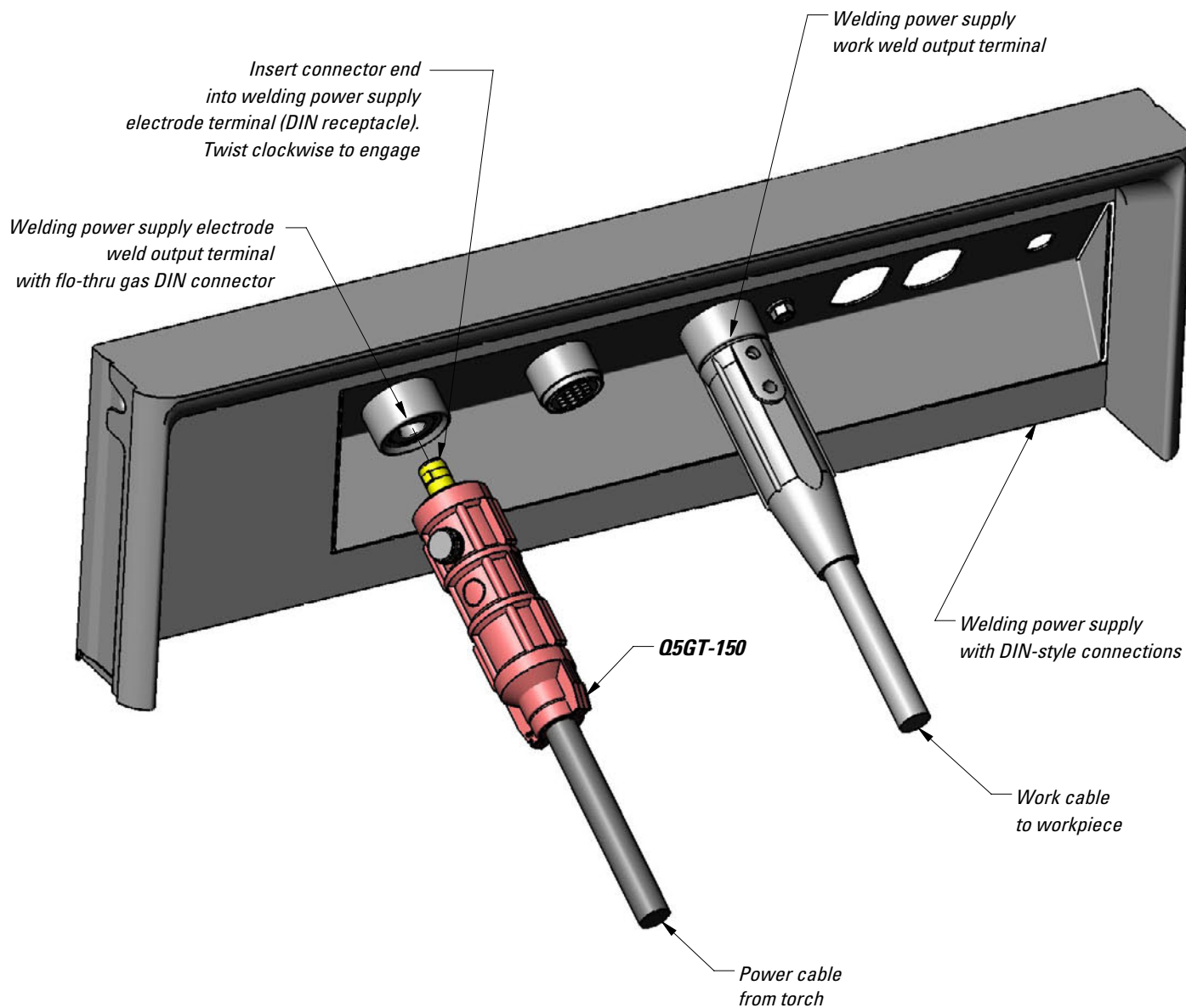


Q5GT-150 Connection Diagram

One-piece power cable, flo-thru gas DIN connector

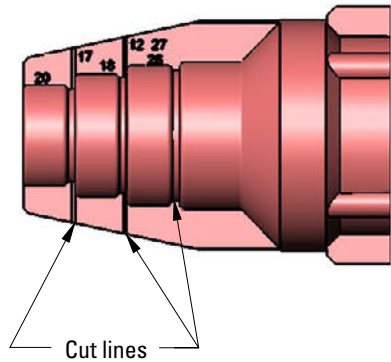
Air-cooled



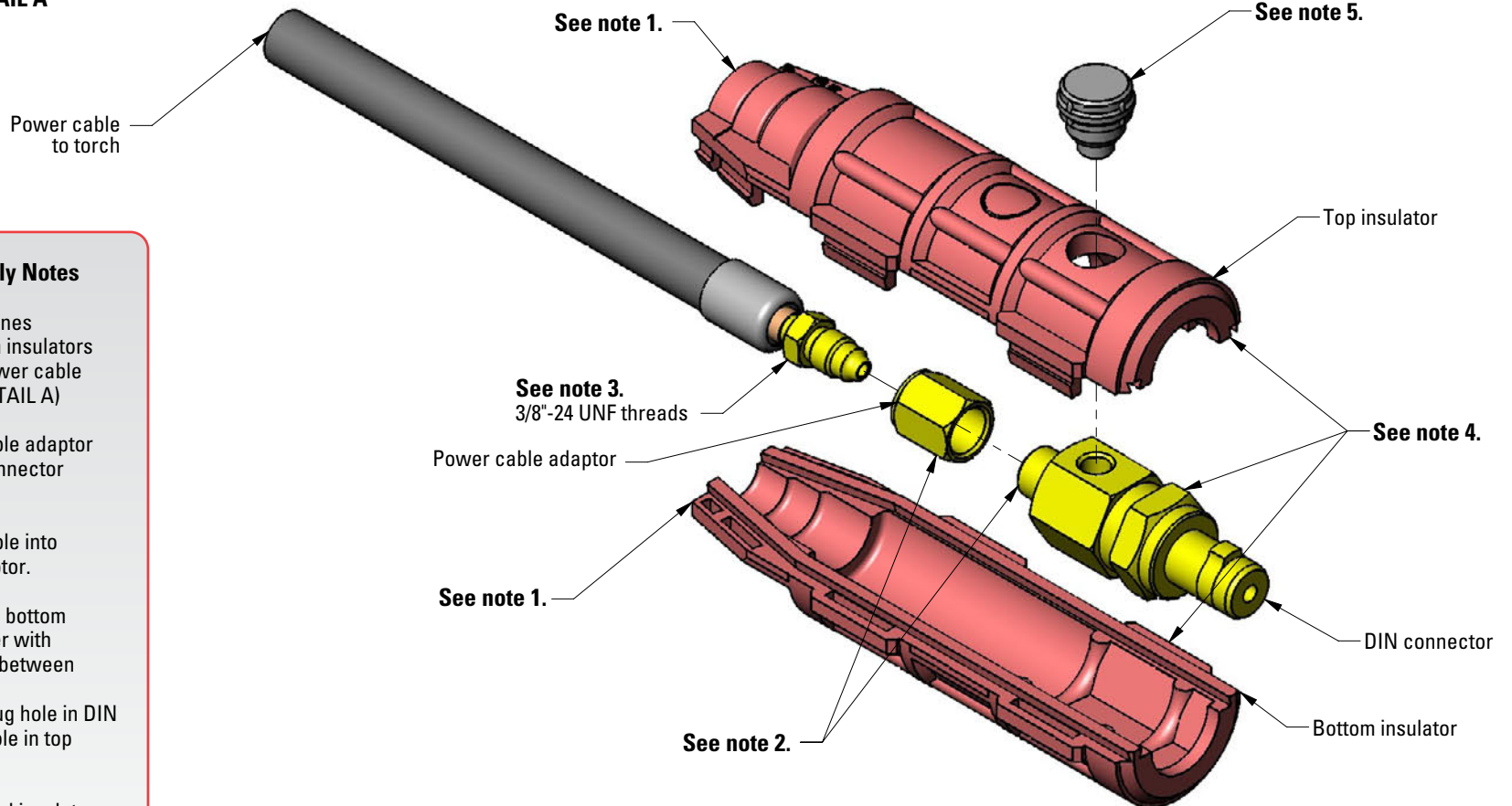
 Turn off power before connecting to weld output terminal.

Q5GT-150 Assembly Instructions

Air-cooled



DETAIL A



Q5GT-150 Assembly Notes

1. Cut along scribe lines on top and bottom insulators to appropriate power cable diameter (See DETAIL A)
2. Thread power cable adaptor onto male DIN connector threads.
3. Thread power cable into power cable adaptor.
4. Assemble top and bottom insulators together with DIN connector in between insulator halves. Align threaded plug hole in DIN connector with hole in top insulator.
5. Assemble threaded insulator plug to DIN connector.

 Turn off power before connecting to weld output terminal.